

/ Electrical Characteristic Curve

() / Temperature Profile for IR Reflow Soldering(Pb-Free)

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- 1 Ё □ ѣ 150 Ѐ 200 † і `H † 60 Ѐ 120sec;

2 Š Œ □ ѣ 255 ° 5 † і `H † `Y ʌ 5 ° 0.5sec;

3 і ` ʌ , џ ѣ ѣ 2 Ѐ 10 † /sec.

Note:

1.Preheating:150~200 † , Time:60~120sec.

2.Peak Temp.:255 ° 5 † , Duration:5 ° 0.5sec.

3. Cooling Speed: 2~10 † /sec.

/ Resistance to Soldering Heat Test Conditions

605 ° 5 †