

•



□ $r - r^2$

$r - r$

. $r - r$ 1 □ .

.

/

/

: . . 1□ . 0 □ . . : . . / 1. : 1 0 . . 1



□ r - r 2

.

□ 1 □ .		1 .	1.
□ . 1 □ .		- - .	



□ r - r 2

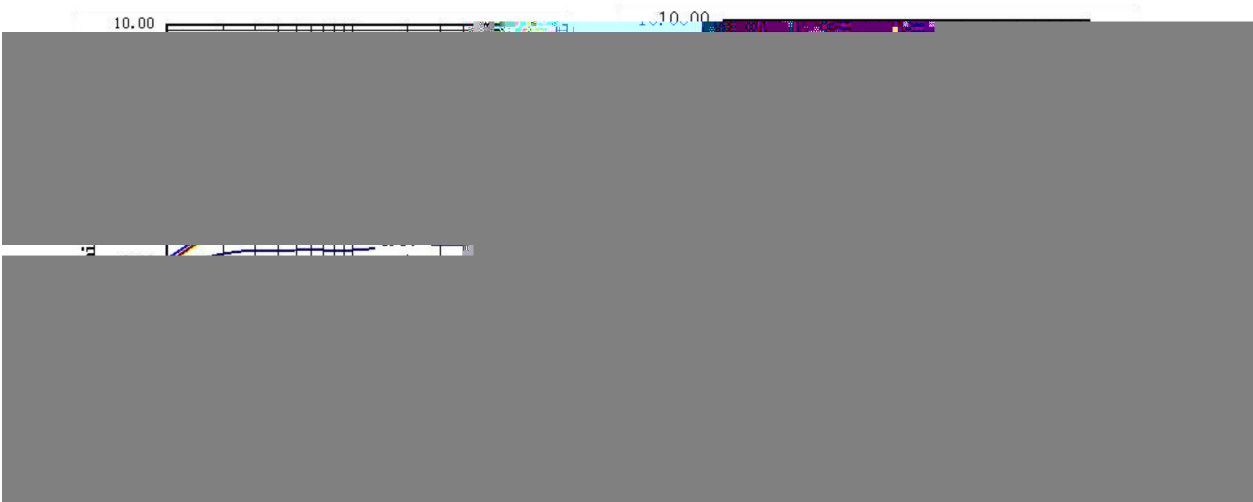
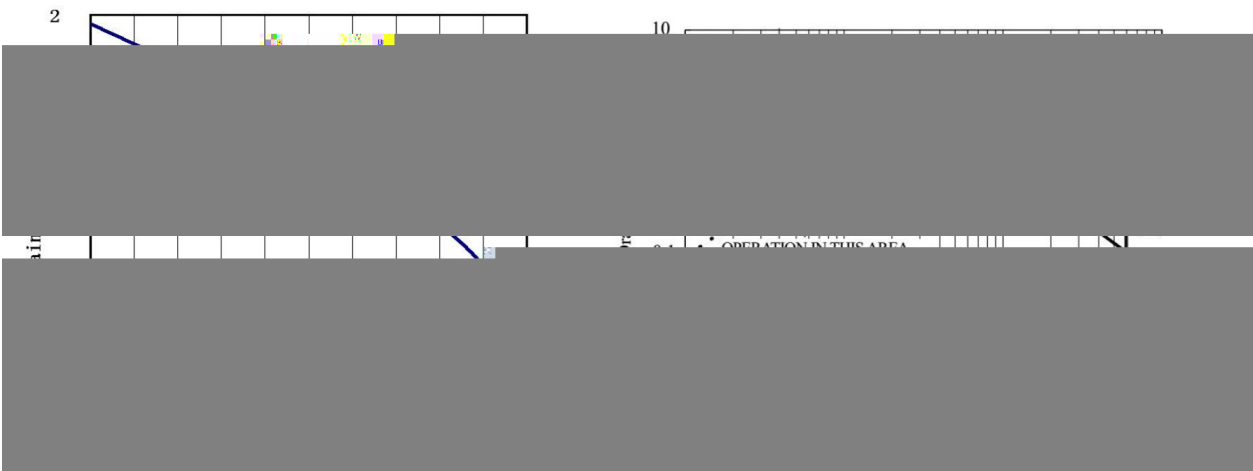
□ 1 □ .		□ 1. 1 .				1.
1. 1 □ .		r / 2		r . . .		
1 1. 1 □ .				r . . .		
□ □ □ . / □ . 1 □ .						

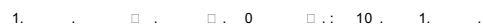
. □ . □ . 1 .

□ r
r



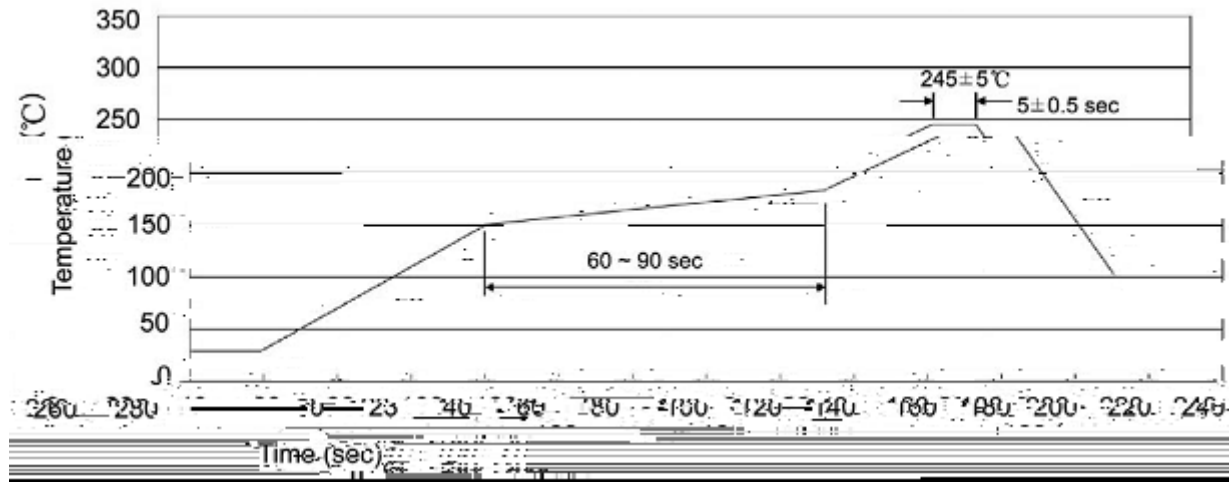
□ r - r 2





□ r - r 2

Temperature Profile for IR Reflow Soldering(Pb-Free)



1□ h.

2 r 2 - - - □ 2 □ 0 □ 1 hr 2 - . □ h - - □ .
r r ± ± - □ r □ . □ hr ± . 1 h ± - □ .
r 2 - t □ □ □ h.r 2 - t □ .