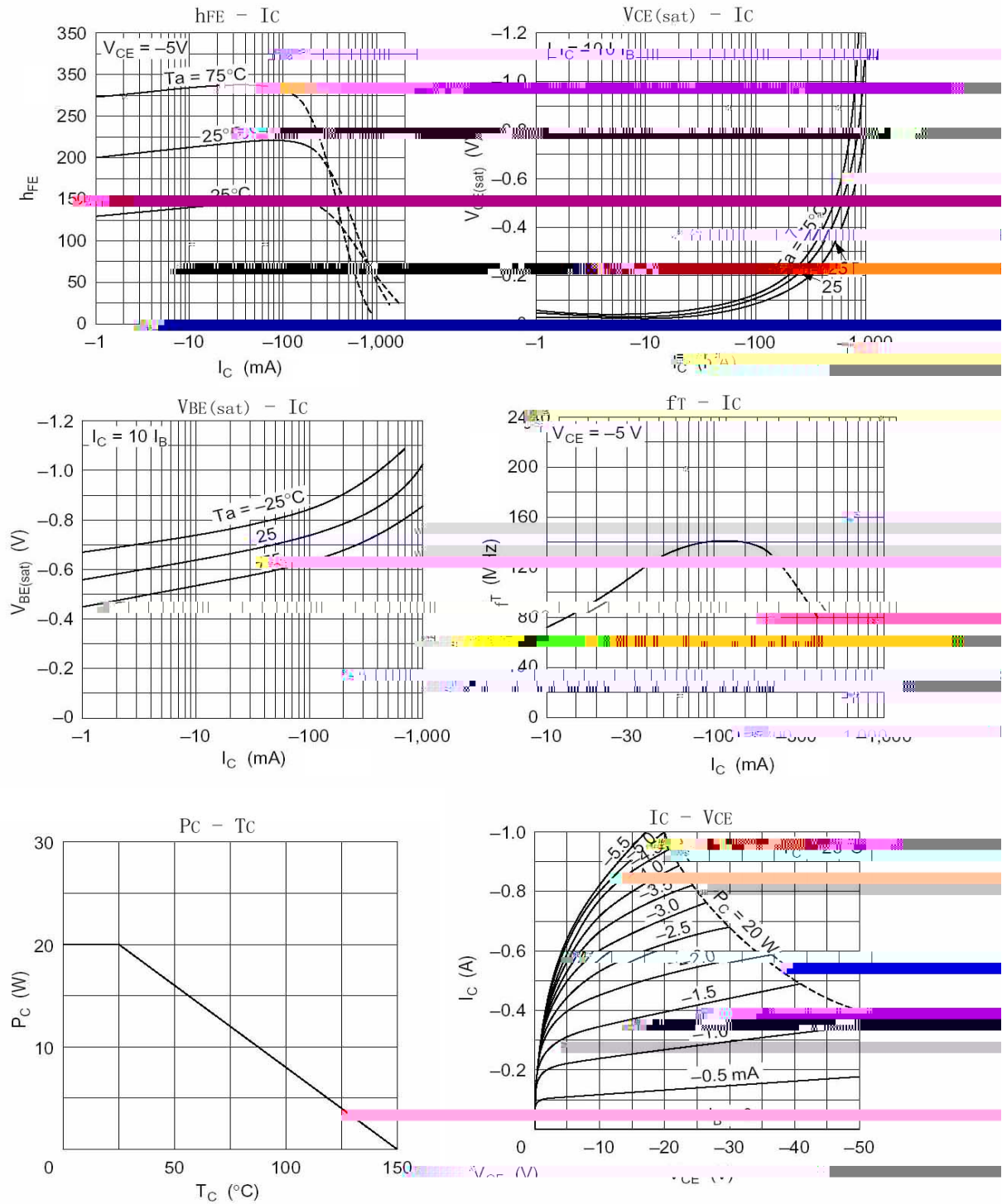
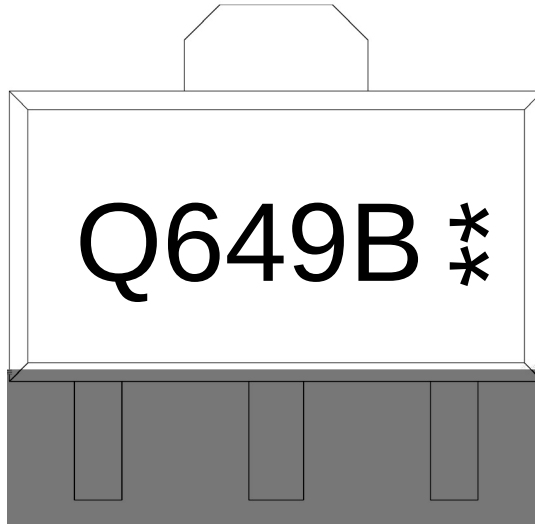


Parameter	Symbol	Rating	Unit
Collector to Base Voltage	V_{CBO}		





Q

649

B

h_{FE}

**

Note:

Q: Automobile halogen-free product Code

649: Product Type Code

B h_{FE} Classifications Symbol

**: Lot No. Code, code change with Lot No.

Temperature Profile for IR Reflow Soldering(Pb-Free)

Note:

- 1

150 200

60 120sec;

1.Preheating:150~200 , Time:60~120sec.
- 2

255±5

5±0.5sec;

2.Peak Temp.:255±5 , Duration:5±0.5sec.
- 3

2 10

/sec.

3. Cooling Speed: 2~10 /sec.