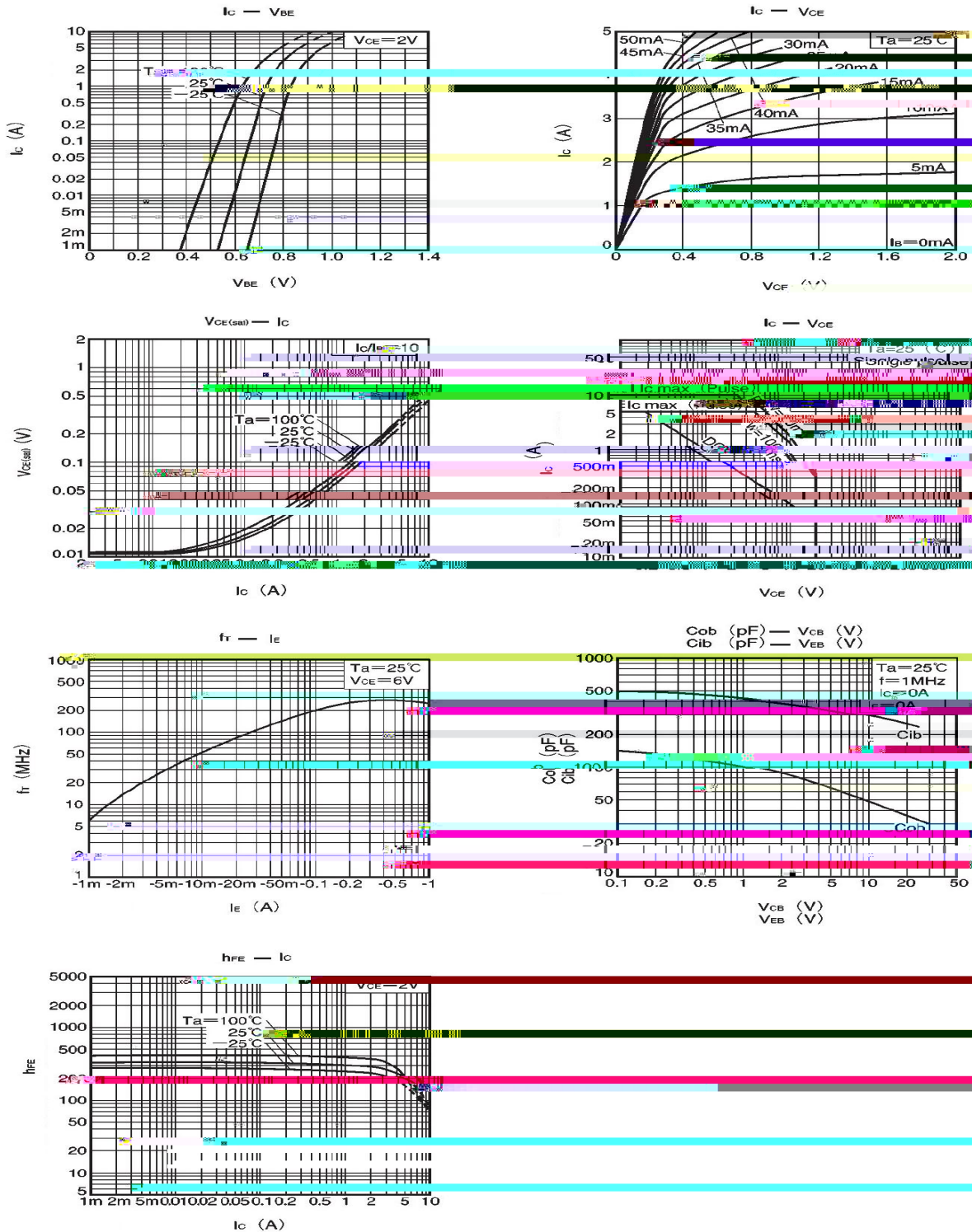
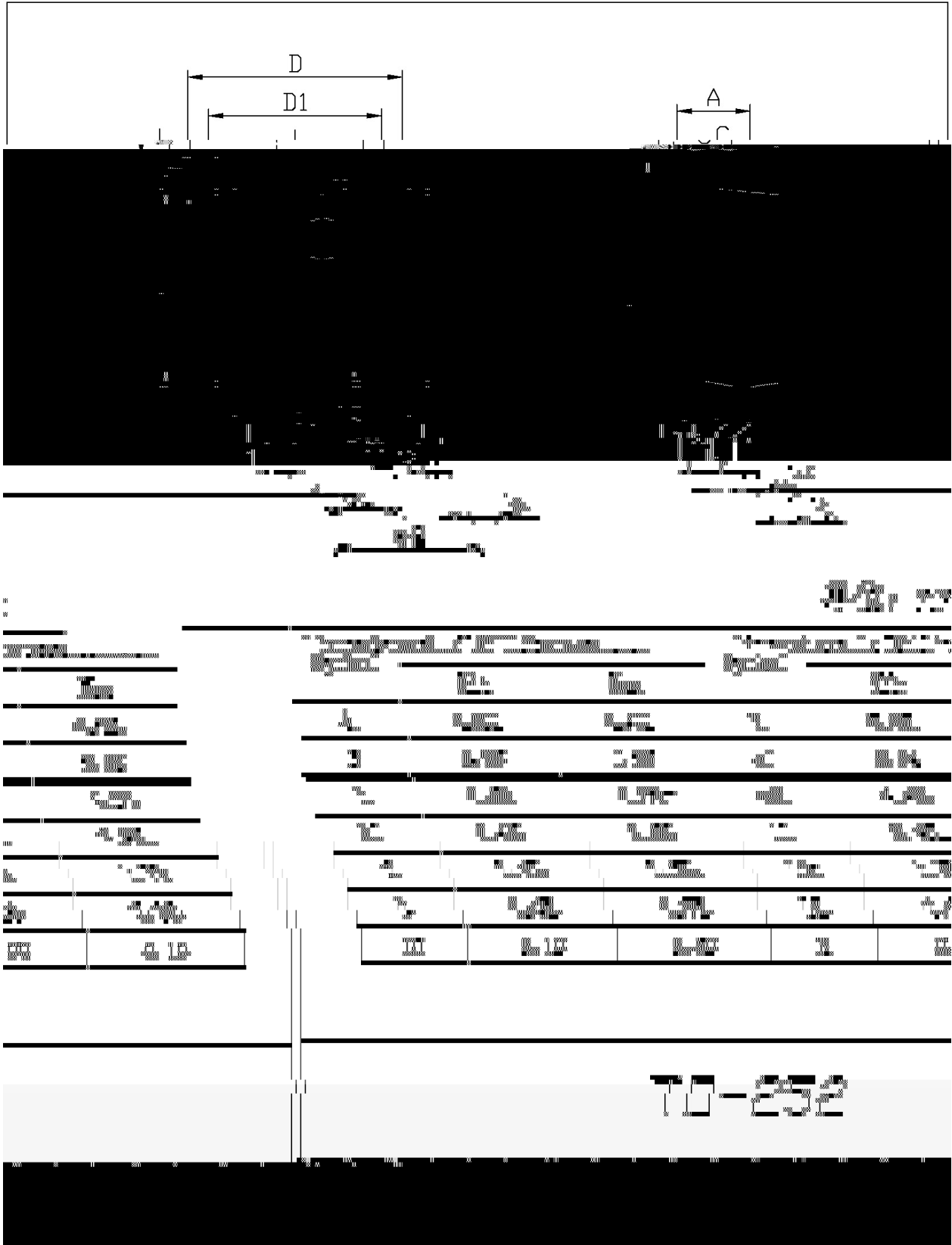
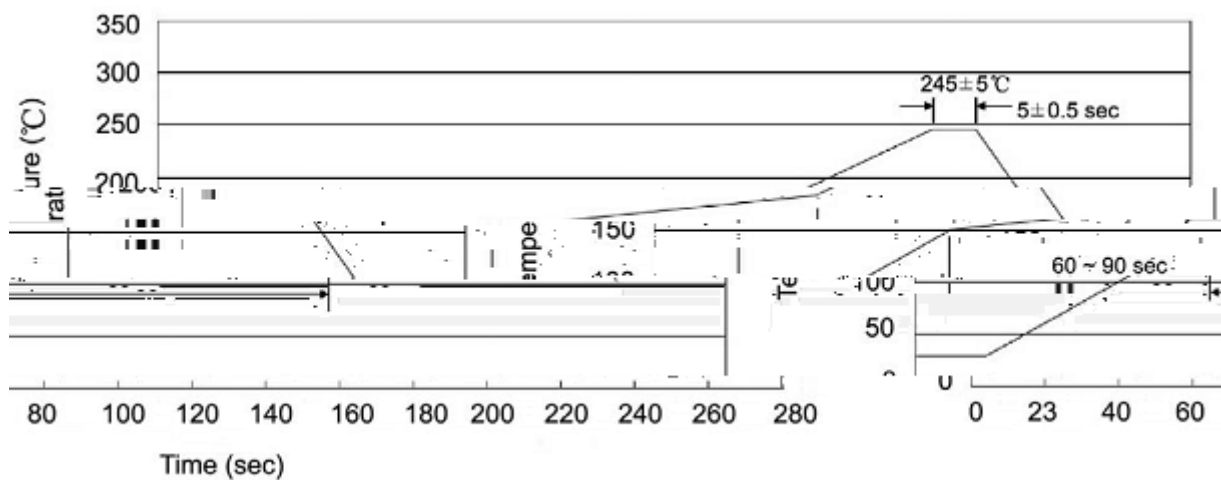






Temperature Profile for IR Reflow Soldering(Pb-Free)



注意：

1. 预加热：25~150℃，时间：60~90sec；
2. 峰值温度：245±5℃，持续时间：5±0.5sec；
3. 冷却速度：2~10℃/sec。

Note:

1. Preheating: 25~150℃, Time: 60~90sec.
2. Peak Temp.: 245±5℃, Duration: 5±0.5sec.
3. Cooling Speed: 2~10℃/sec.

锡膏 260±5℃ 时间：10±1 sec. Temp.: 260±5 Time: 10±1 sec

包装 / REEL

Package Type	Units					Dimension (unit mm ³)		
	Units/Reel	Reels/Inner Box	Units/Inner Box	Inner Boxes/Outer Box	Units/Outer Box	Reel	Inner Box	Outer Box
TO-252	2,500	2	5,000	5	25,000	13 × 16	360×360×50	385×257×392

包装 / TUBE

Package Type	Units					Dimension (unit mm ³)		
	Units/Tube	Tubes/Inner Box	Units/Inner Box	Inner Boxes/Outer Box	Units/Outer Box	Tube	Inner Box	Outer Box
TO-251/252	75	48	3,600	5	18,000	526×20.5×5.25	555×164×50	575×290×180